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BOSCH

Bosch – Overview Corporate Research – RTC-NA



America

Research and Technology Center North America

130 associates

Europe

Corporate Research Germany

- Research and Technology Office Russia
- Research and Technology Office Tel Aviv

1,400 associates

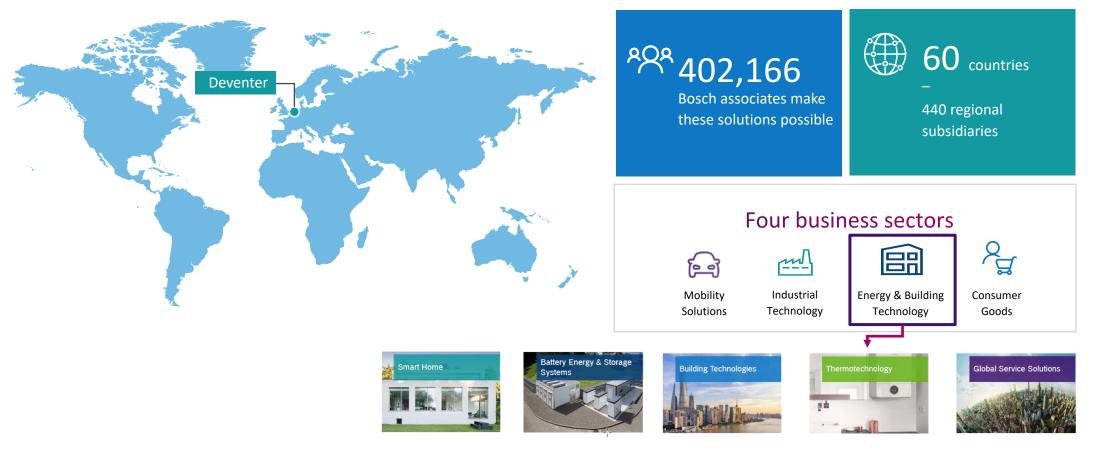
Asia-Pacific

- Research and Technology Center India
- Research and Technology Center Asia-Pacific
 - 110 associates

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Bosch – Overview Thermotechnology – Residential Heating

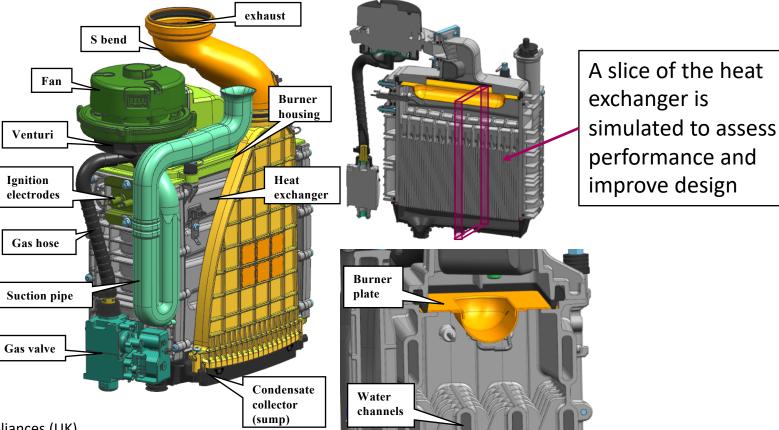


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Bosch Thermotechnology – Residential Heating Domestic wall mounted boiler with WB7 heat exchanger

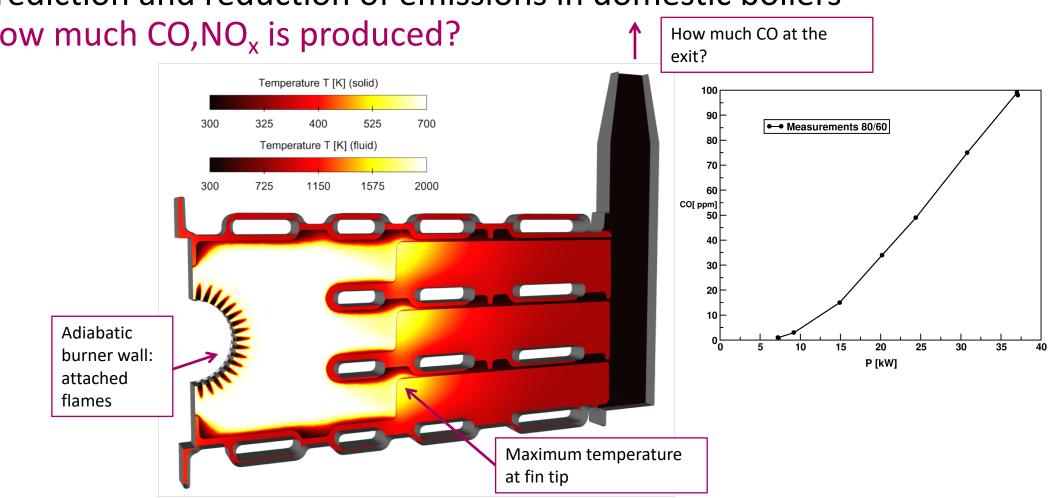




- WB7 Heat exchanger (7-37 kW)
- Used in Trendline (NL) and Greenstar appliances (UK)

We want a good estimate of emissions (CO,NO_x) in early stages of development

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Prediction and reduction of emissions in domestic boilers How much CO,NO_x is produced?

We want a good estimate of emissions (CO, NO_x) in early stages of development

Prediction and reduction of emissions in domestic boilers For combustion simulations we need the chemical reactions

Detailed description of methane-air combustion consists of many reactions involving many species being produced during the reaction, e.g. The GRI-3.0 mechanism from Berkeley:

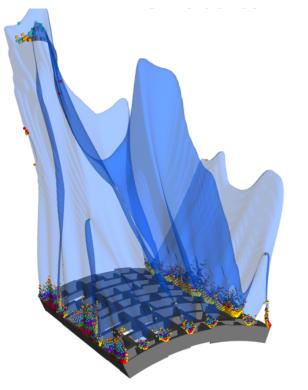
53 SPECIES: H2 H O O2 OH H2O HO2 H2O2 C CH CH2 CH2(S) CH3 CH4 CO CO2 HCO CH2O CH2OH CH3O CH3OH C2H C2H2 C2H3 C2H4 C2H5 C2H6 HCCO CH2CO HCCOH N NH NH2 NH3 NNH NO NO2 N2O HNO CN HCN H2CN HCNN HCNO HOCN HNCO NCO N2 AR C3H7 C3H8 CH2CHO CH3CHO

- ► 325 reactions:
- ▶ (1) O+H2<=>H+OH
- ► (2) O+HO2<=>OH+O2
- ► (3) O+H2O2<=>OH+HO2
- ▶ ...
- ► (325) CH3+C3H7<=>2C2H5

Solving 53 transport equations for the species is too expensive for industrial 3D CFD simulations



Prediction and reduction of emissions in domestic boilers General idea of flamelets: observation

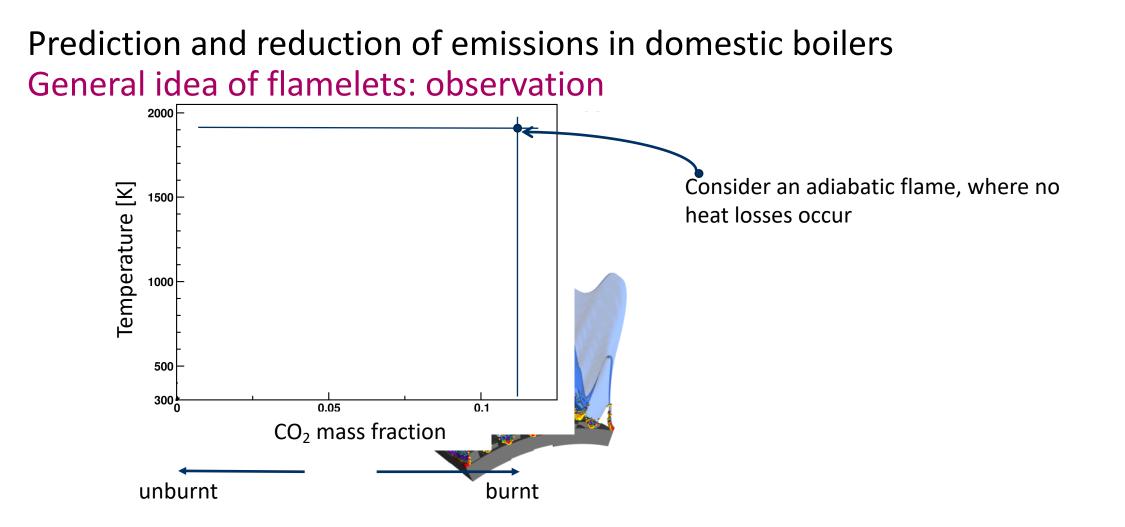


Consider an adiabatic flame, where no heat losses occur

Flame properties (temperature, concentrations) are complex structures in 3D



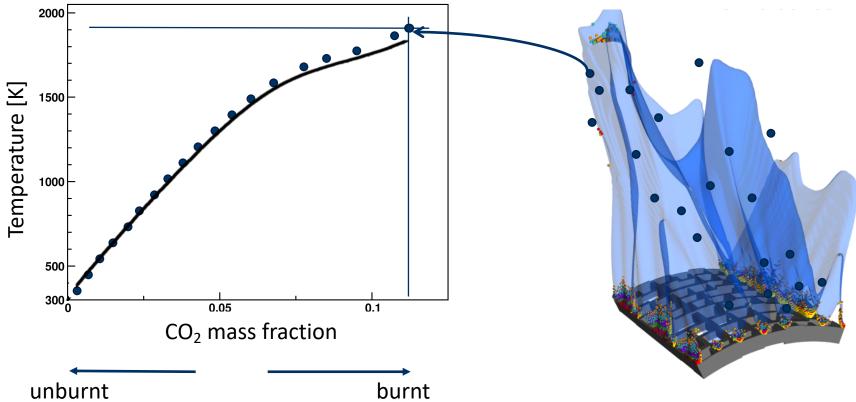




Plot temperature etc. as function of a combustion progress variable, e.g. CO₂



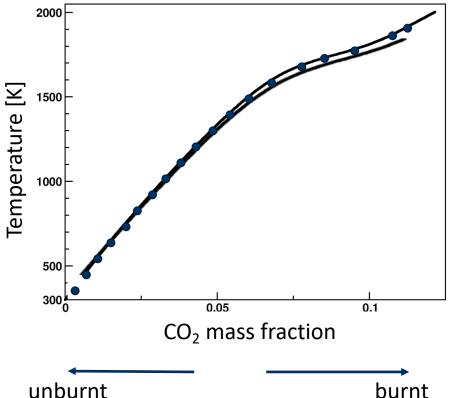
Prediction and reduction of emissions in domestic boilers General idea of flamelets: observation



All points fall on a single line: flames are one-dimensional in progress variable space



Prediction and reduction of emissions in domestic boilers General idea of flamelets: observation

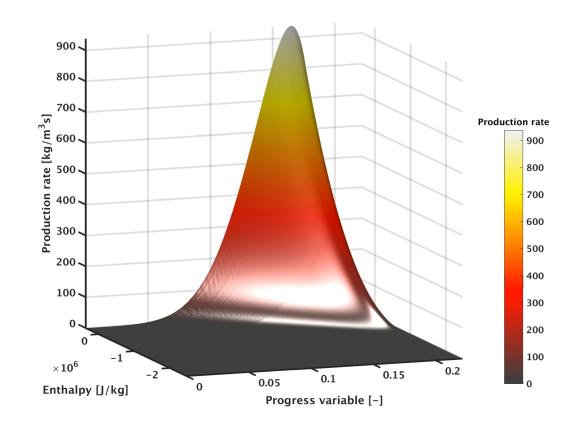


Enthalpy is constant in adiabatic flame Enthalpy decreases if e.g. the inlet temperature is decreased This can be used in simulations with heat losses

The lines compose a unique 2D flamelet generated manifold in progress variable-enthalpy space



Prediction and reduction of emissions in domestic boilers Flamelet modelling of combustion



- Solve transport equation for progress variable and enthalpy:

$$\frac{\partial(\rho C)}{\partial t} + \vec{\nabla} \cdot (\rho \vec{v} C) - \vec{\nabla} \cdot (\rho D_C \vec{\nabla} C) = \rho \dot{\omega}_C$$
$$\frac{\partial(\rho h)}{\partial t} + \vec{\nabla} \cdot (\rho \vec{v} h) - \vec{\nabla} \cdot (\rho D_h \vec{\nabla} h) = \mathbf{0}$$

- Retrieve production rate (source term) from FGM lookup table
- Retrieve temperature, density, viscosity etc. from FGM lookup table



Implementation models in SU2 General idea of implementation (in progress)

• General framework for solving system of transport equations of species:

$$\frac{\partial \rho y_i}{\partial t} + \nabla \cdot (\rho u y_i) = \nabla \cdot (\rho D_i \nabla y_i) + S$$

• Specific implementations for species transport, non-premixed and premixed combustion, as well as finite rate chemistry:

e.g.
$$S_{prem} = \rho_u S_L \nabla |c|$$

- Fluid properties from
 - Built-in functions (for simple problems, e.g. constant properties per species, implementation of mixing rules)
 - Lookup tables (for combustion)
 - External library (e.g. mutation++ or fluidprop)



SU2 - scalar transport Transport equation for a scalar has been added

Example 1: transported scalar

%scalar transport. Options: PASSIVE SCALAR, PROGRESS VARIABLE KIND SCALAR_MODEL= PASSIVE_SCALAR % mass diffusivity. Options: CONSTANT DIFFUSIVITY, CONSTANT SCHMIDT DIFFUSIVITY_MODEL=CONSTANT_DIFFUSIVITY DIFFUSIVITY CONSTANT= 0.002 % write diffusivity to file WRT DIFFUSIVITY=yes % initialization of the domain SCALAR INIT=0.0 % in case of turbulence we need the turbulent Schmidt number %SCHMIDT TURB=0.7 % scalar clipping SCALAR CLIPPING= YES SCALAR CLIPPING MIN= 0.0 SCALAR CLIPPING MAX= 1.0

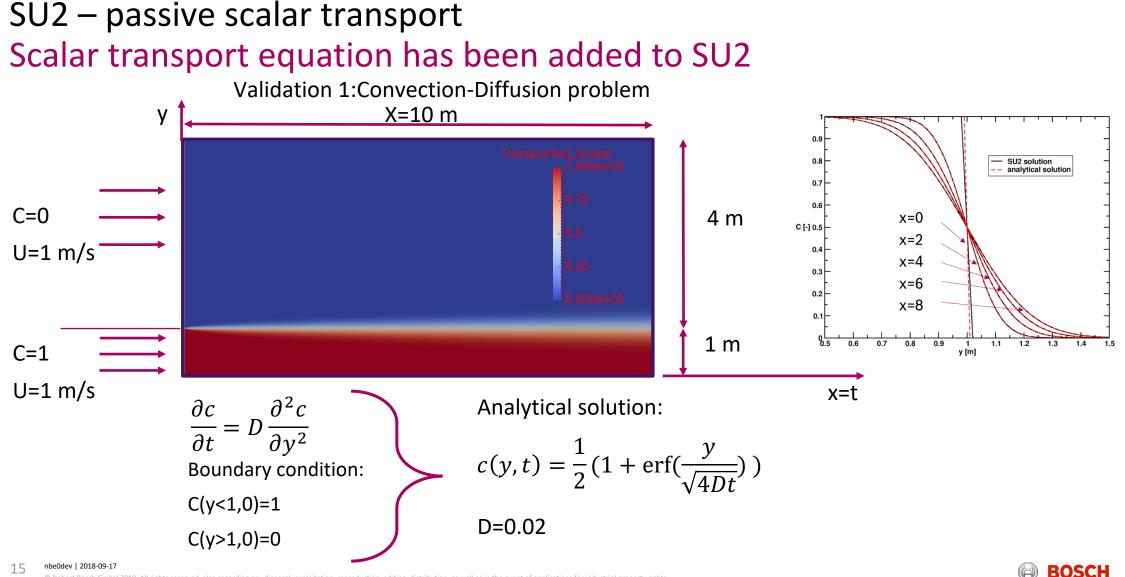
Example 2: premixed combustion

% scalar transport. Options: PASSIVE_SCALAR, PROGRESS_VARIABLE KIND_SCALAR_MODEL= PROGRESS_VARIABLE % laminar flamespeed for premixed combustion [m/s] PREMIXED_LAMINAR_FLAMESPEED= 0.5 % adiabatic flame temperature for premixed combustion % note that unburnt temperature comes from reference values PREMIXED_FLAME_TEMPERATURE= 1800



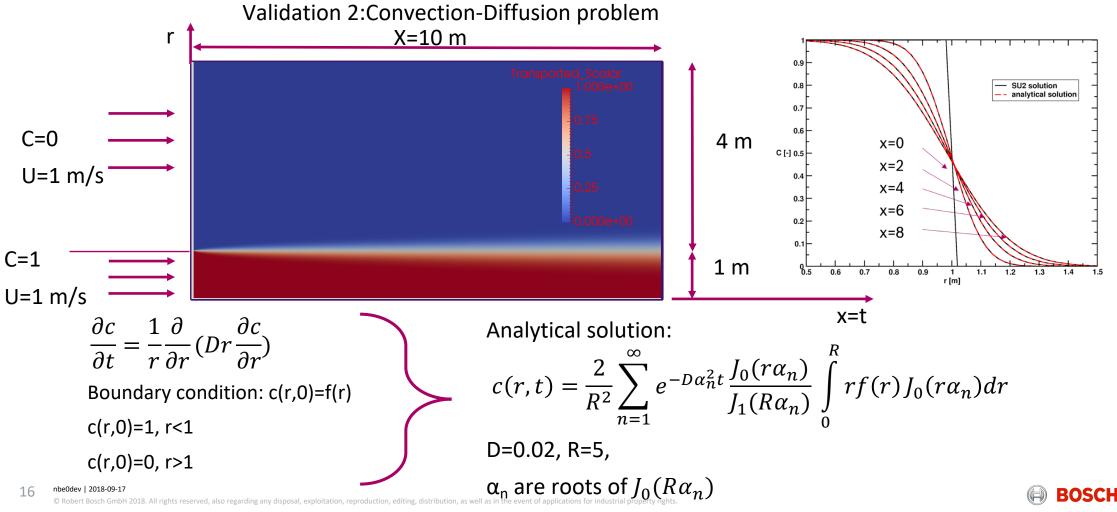
VALIDATION

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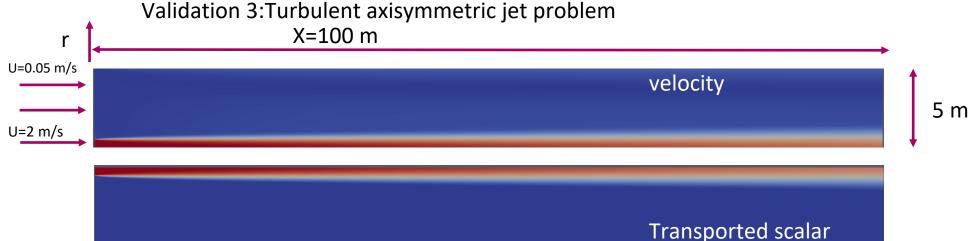


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SU2 – passive scalar transport Axisymmetric case

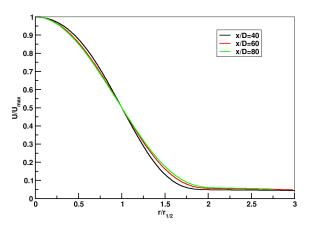


SU2 – passive scalar transport Turbulent jet with SA turbulence model



Validation:

- Velocity and scalar should be self-similar downstream
- Other validation: spreading rate (~0.11), measurements (e.g. Wygnanski& Fiedler)
- Note that SA is known to perform badly for round jet





SU2 - scalar transport Laminar premixed flame with laminar flamespeed model

The mean reaction rate of a premixed flame can be modelled as:

$$S = \rho_u S_L \frac{A_T}{A} |\nabla c|$$

In turbulent flames, the flame wrinkling is nonunity:

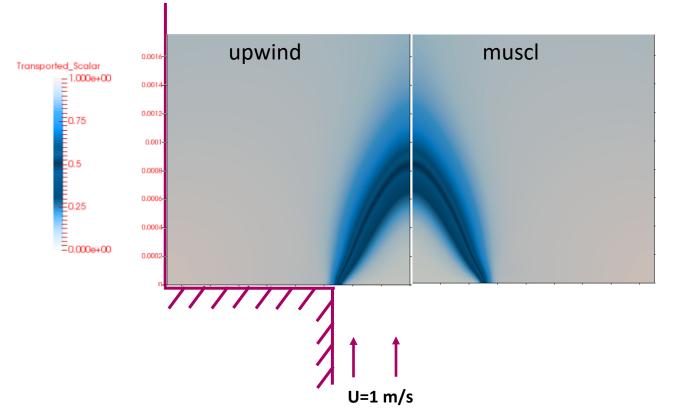
$$\frac{A_T}{A} = 1 + \frac{0.46}{Le} Re_t \frac{{u'}^{0.3}}{S_L} \frac{p}{p_0}^{0.2}$$

Temperature is linear function of progress variable:

$$T = T_u \cdot (1 - c) + T_f \cdot c$$



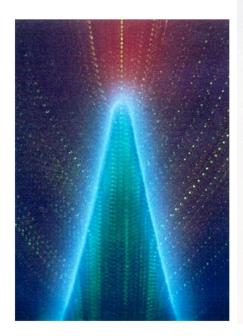
SU2 - scalar transport Planar laminar premixed flame

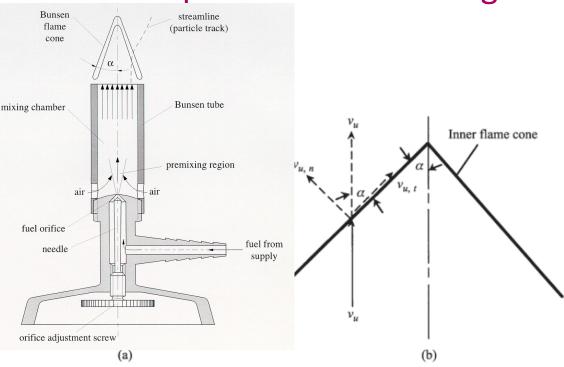


- A premixed 'no-chemistry' flame simulation is possible now in SU2
- Temperature is a function of progress variable: T=T(c)
- Density is multicomponent ideal gas law $\rho = \rho(T, c)$
- Currently, other properties like viscosity not coupled directly
- Convergence is not so good yet



Outlook: Adjoint optimization of Bunsen burner Determine laminar flame speed from flame angle





Bunsen Burner Methane-Air Premixed Flame

Figure 8.3 (a) Bunsen-burner schematic. (b) Laminar flame speed equals normal component of unburned gas velocity, $v_{u,n}$.

$$S_L = v_{u,n} = v_u \sin \alpha$$

- Laminar flame speed determines flame shape (angle)
- For accurate measurements of flame speed a straight flame profile is necessary
- A uniform velocity profile is crucial
- Objective: optimization of uniformity of velocity profile at Bunsen tube exit



Combustion models in SU2 Final words

- Basic framework for transported scalars was implemented
- Work on lookup table approach will start soon (in collaboration with
- Besides implementing models, convergence needs attention
- Code is available on github in branch feature_scalar
- Looking forward to a good collaboration!





